

EMPIRE FURNITURE PAINT

DESCRIPTION	Semi-matt,oil based thixotropic paint for use on interior substrates. Empire Furniture Paint can be used on a wide range of interior surfaces and dries to an attractive semi-matt finish which is hard wearing, scratch resistant and easily cleaned.
EXAMPLES OF USE	Interior wood, panelling, doors, furniture, walls, MDF, etc. Empire can also be used on primed metal and for repainting interior surfaces previously coated with waterborne, alkyd or acid-catalysed paints.
TECHNICAL DATA	Solids volume: approx.50% Density: approx. 1.2 kg/l Thinner: White Spirit Chemical resistance: Good (ISO 2812-1) Base paints: A and C Wash Resistance: Good with all ordinary cleaning detergents. Heat Resistance: Up to 90 ⁰ C. Light shades may yellow slightly at high temperatures.
Colour Range	Available in white and the complete Tikkurila Professional Colour Collection, plus most of the British Standard, RAL and NCS Colour Ranges.
SPECIFICATIONS Preparation	Surfaces must be clean, dry and free from grease, dirt, oil, wax, rust, all loose material and surface contamination. Use recommended Tikkurila products as cleaning agents and for mould removal. Treat knots and resinous areas with Tikkurila Knotting Lacquer. Use recommended Tikkurila fillers for filling cracks, nail holes, blemishes, etc., and levelling of uneven surfaces. Ensure that existing glossy, gloss painted and filled surfaces are thoroughly flatted down. Ensure that all surfaces are thoroughly prepared prior to priming and painting.
Priming	Prime bare interior wood overall and, if necessary, spot prime all bare areas on previously painted surfaces with Otex Adhesion Primer . Prime all bare metal and potential rust spots with Unica Metal Primer or Rostex Super.

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APPLICATION	Methods: brush, roller or spray application. For airless spray: use a 0.013" – 0.015" spray tip. Thinning: if necessary thin by up to 5% with white spirit.
Painting Conditions	All surfaces to be painted must be dry, the moisture content of the wood below 20%, the temperature of the air at least +8°C, and the relative humidity of the air below 80%.
Painting	Stir the paint thoroughly and apply two coats of Empire overall.
Coverage	10-12 m ² /l per coat. Wet-film thickness approximately 80-100 µm per coat, dry-film approximately 40-50 µm per coat. The above should be used as a guide, as actual spreading rates will depend upon many factors including texture, porosity and moisture content of the substrate.
Drying Times	At 23°C and 50% relative humidity of the air: touch-dry in 8 hours and recoatable after 16 hours. Final hardness will be achieved after 5-7 days. Low temperature and high humidity will make drying times longer.
Cleaning of Tools	Clean with white spirit immediately after use.
PREVENT ENVIRONMENTAL DAMAGE	Empty cans should be recycled or disposed of in accordance with local regulations. Liquid waste should be destroyed according to the local regulations.
HEALTH AND SAFETY CLASSIFICATION according to EC Directive 99/45/EC	FLAMMABLE. Use only in well ventilated areas. Do not breathe vapour/ spray. If swallowed, seek medical advice immediately and show the container or label. Keep out of reach of children. Contains methylethylketoxime and cobalt octoate. May produce an allergic reaction. A Material Safety Data Sheet is available on request.
TRANSPORT	ADR/RID - III

The above information, based on laboratory tests and practical experience, has been proved valid at the date marked on the product data sheet. The quality of the product is ensured by our operational system, based on the requirements of ISO 9001 and ISO 14001. As a manufacturer we cannot be responsible for any damages caused by using the product against our instructions or for inappropriate purposes.

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